

Date: Monday, 10/03/2008 3:44:31 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : LUG
<b>Job Number</b> : 37757	
<b>Estimate Number</b> : 11886	
<b>P.O. Number</b> :	<b>Part Number</b> : D22531
<b>This Issue</b> : 10/03/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2253 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 35685	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 11/03/2008 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est. C 99.10.29 Updated for laser cutting EC Est Rev:D Now on Waterjet 06-06-16 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M1010S125	1010-1025 sheet .125
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**Comment:** Qty.: 0.1302 sf(s)/Unit Total : 0.2604 sf(s)

304/316 .125 Sheet

Batch: 106140

ml 08 03 11

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2253

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

ml 08 03 11

ml 08 03 11

(2)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

(2) PTH

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

W 08-03-11 WA

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

(2) 08/03/12

W 08-03-12



DRAWN MEER 94.C-14	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN MEER 94.C-14	DRAWING NO. D2253	REV. A
BLANKET 94.C-20	TITLE LUG ASSY	
		SHEET 1 OF 1

SUPERCEDED BY

REV B 99.12.22 RF

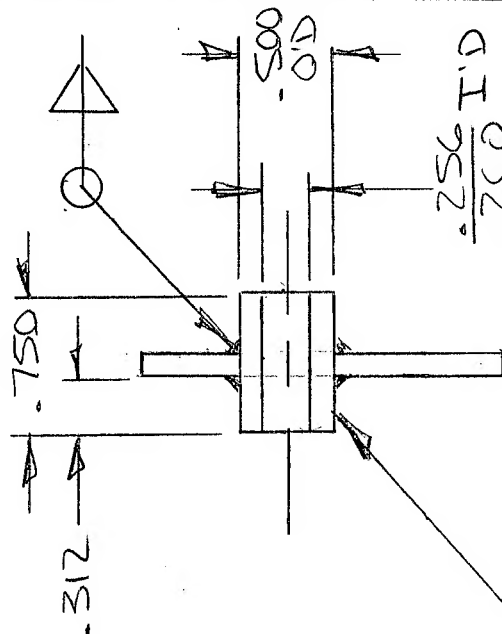
FOR DSI 9406 only  
P# 08-03.06

.750 RAD.

5.250

.500

15°



D2253-1 LUG

W/ 1/8" THICK

ASTM 1010 STEEL

(OR EQUIVALENT)

D2253-3 BUSHING

W/ .500 DIA.

ASTM 1010 STEEL

(OR EQUIVALENT)

37752

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WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

NOTE: TIG WELD PER ASTM STANDARDS

